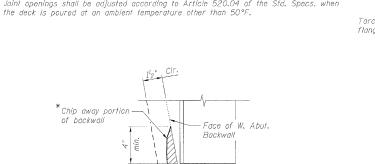
- 2. Reinforcement bars designated (E) shall be epoxy coated.
- 3. Prior to pouring the new concrete deck, all heavy or loose rust, loose mill scale, and other loose or potentially detrimental foreign material shall be removed from the surfaces in contact with concrete. Tightly adhered paint may remain unless otherwise noted. Removal shall be accomplished by methods that will not damage the steel and the cost will be included in the pay item covering removal of the existing concrete.

 As directed by the Engineer, existing construction accessories welded to the

top flange of beams and girders shall be removed. The weld areas shall be ground flush and inspected for cracks using magnetic particle testing (MT) or dye penetrant testing (PT) by qualified personnel approved by the Engineer. Any cracks that cannot be removed by grinding $\frac{1}{4}$ inch deep shall be identified and reported to the Bureau of Bridges and Structures for further disposition. The cost of removing welded accessories, grinding and inspecting weld areas and grinding cracks will be paid for according to Article 109.04 of the Standard Specifications.

- 4. Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scape of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid
- 5. Concrete Sealer shall be applied to the parapets, 30' approach slabs, abutment seats and abutment backwalls. All surfaces to be sealed shall be cleaned thoroughly prior to sealer application. Cost included with Concrete Sealer.
- 6. The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project.
- 7. Stage construction shall be utilized to maintain traffic during construction.
- 8. The Contractor shall exercise care during removal of existing joints to ensure that the slab, beams and diaphragms' integrity will not be detrimentally impacted. The Contractor shall repair any damage(s) to the slab, beams and diaphragms caused by his operation as directed by the Engineer at no additional cost to the Department.
- 9. Protective Coat shall be applied only to the new Bridge Deck Latex Concrete
- 10. Joint openings shall be adjusted according to Article 520.04 of the Std. Specs, when



Exist. Reinforcing -

Chipping of backwall shall be performed prior to application of Concrete Sealer on the abutment backwall.

* Cost included with Clip Existing Beam Flange.

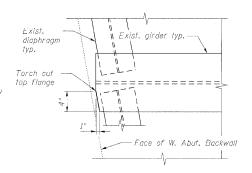
DETAIL .

DESIGNED MFB CHECKED KWS CHECKED KWS

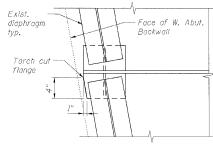
STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

INDEX OF SHEETS

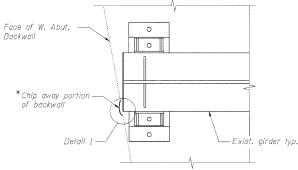
- General Plan and Elevation General Notes, Bill of Material and Index of Sheets
- Stage Construction Details Bridge Deck and Approach Slab Repairs
- Expansion Joint Repairs
- Expansion Joint Details
- Preformed Joint Strip Seal Substructure Repairs
- 9. Bar Splicer Assembly Details



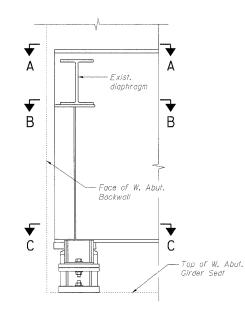
SECTION A-A



SECTION B-B



SECTION C-C

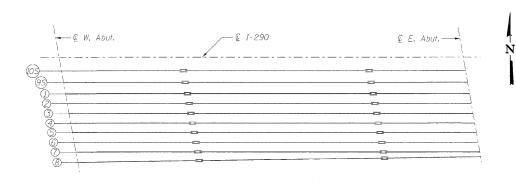


GIRDER ELEVATION

ITEM	UNIT	SUPER	SUB	TOTAL
Concrete Removal	Cu. Yd.	23.3		23.3
Protective Shield	Sq. Yd.	2,420		2,420
Concrete Superstructure	Cu. Yd.	23.3		23.3
Bridge Deck Grooving	Sq. Yd.	2,098		2,098
Protective Coat	Sq. Yd.	2,210		2,210
Reinforcement Bars, Epoxy Coated	Pound	2,370		2,370
Bar Splicers	Each	44		44
Preformed Joint Strip Seal	Foot	141.5		141.5
Concrete Sealer	Sq. Ft.	5,535		5,535
Bridge Deck Latex Concrete Overlay, 2 1/4"	Sq. Yd.	2,164		2,164
Structural Repair of Concrete (Depth Equal to or Less than 5 Inches)	Sq. Ft.		57	57
Approach Slab Repair (Partial Depth)	Sq. Yd.	5.9		5.9
Bridge Deck Hydro-Scarification, 2 1/4"	Sq. Yd.	2,164		2,164
Deck Slab Repair (Full Depth, Type I)	Sq. Yd.	62.4		62.4
Deck Slab Repair (Full Depth, Type II)	Sg. Yd.	87.3		87.3
Cleaning and Painting Exposed Rebar (Special)	Sq. Ft.	61		61
Clean and Reseal Relief Joint	Foot	104.0		104.0
Reattach Guard Rail to Structure	Each	1		1
Clip Existing Beam Flange	Each	8		8

** TOTAL BILL OF MATERIAL

^{**} See sheets 317A thru 317C for Structural Steel Repair Details, Pay Items and Quantities.



EXISTING FRAMING PLAN

GIRDER FLANGE CLIPPING DETAILS

At West Abutment - 8 thus (Girders 1-8)

Cut surfaces shall be ground smooth, spot cleaned, and painted with an aluminum epoxy mostic primer followed by a finish coat to match the color of the existing beam. Paint shall be applied per the requirements of Paint System 2, according to the Special Provision "Cleaning and Painting Existing Steel Structures". Cost included with Clip Existing Beam Flange. See Special Provision for "Clip Existing Beam Flange".

benesch & company Engineers · Surveyors · Planners OR North Michigan Avenue, Sutte 2400 Chicago, Illinois 60801 312-885-0450 Job No. 10050

GENERAL NOTES, BILL OF MATERIAL AND INDEX OF SHEETS STRUCTURE NO. 022-0096

SHEET NO. 2	F.A.I. RTE.	SECTION		COUNTY	TOTAL SHEETS	SHEET NO.	
	290 355	22(1, 1-1,	2&3)RS-7		DUPAGE	546	310
9 SHEETS					CONTRACT	NO. 60)G51
FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT							